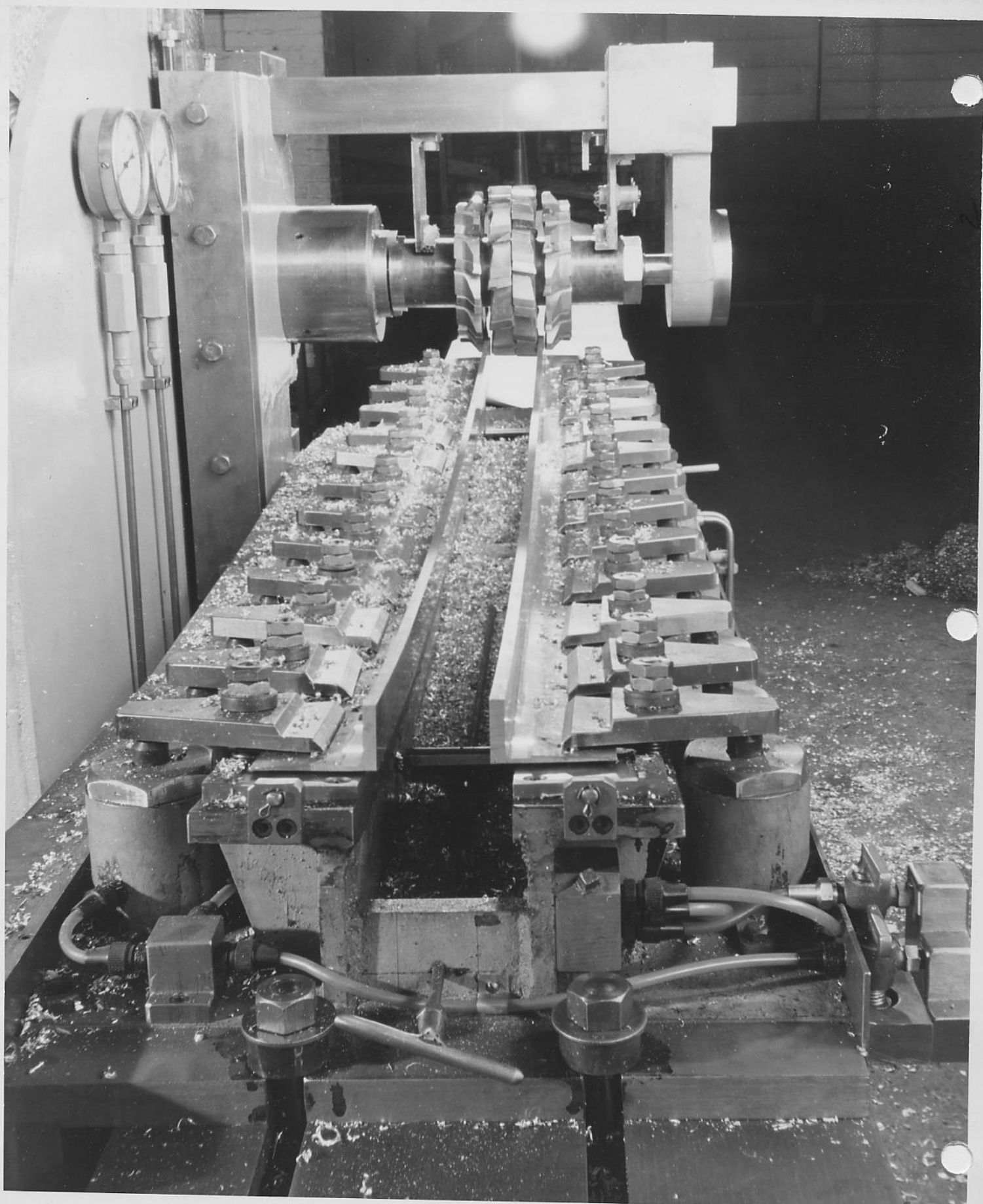
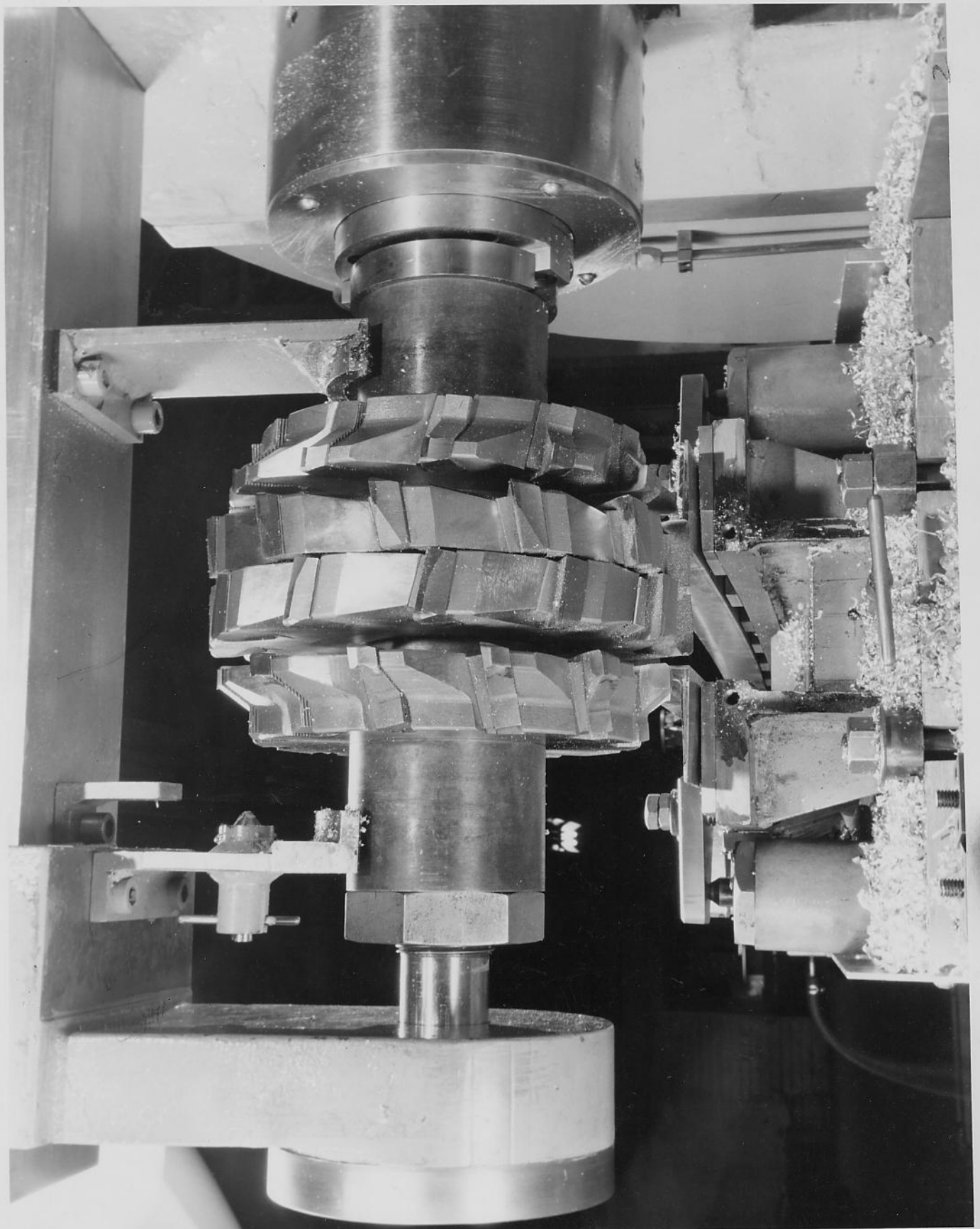
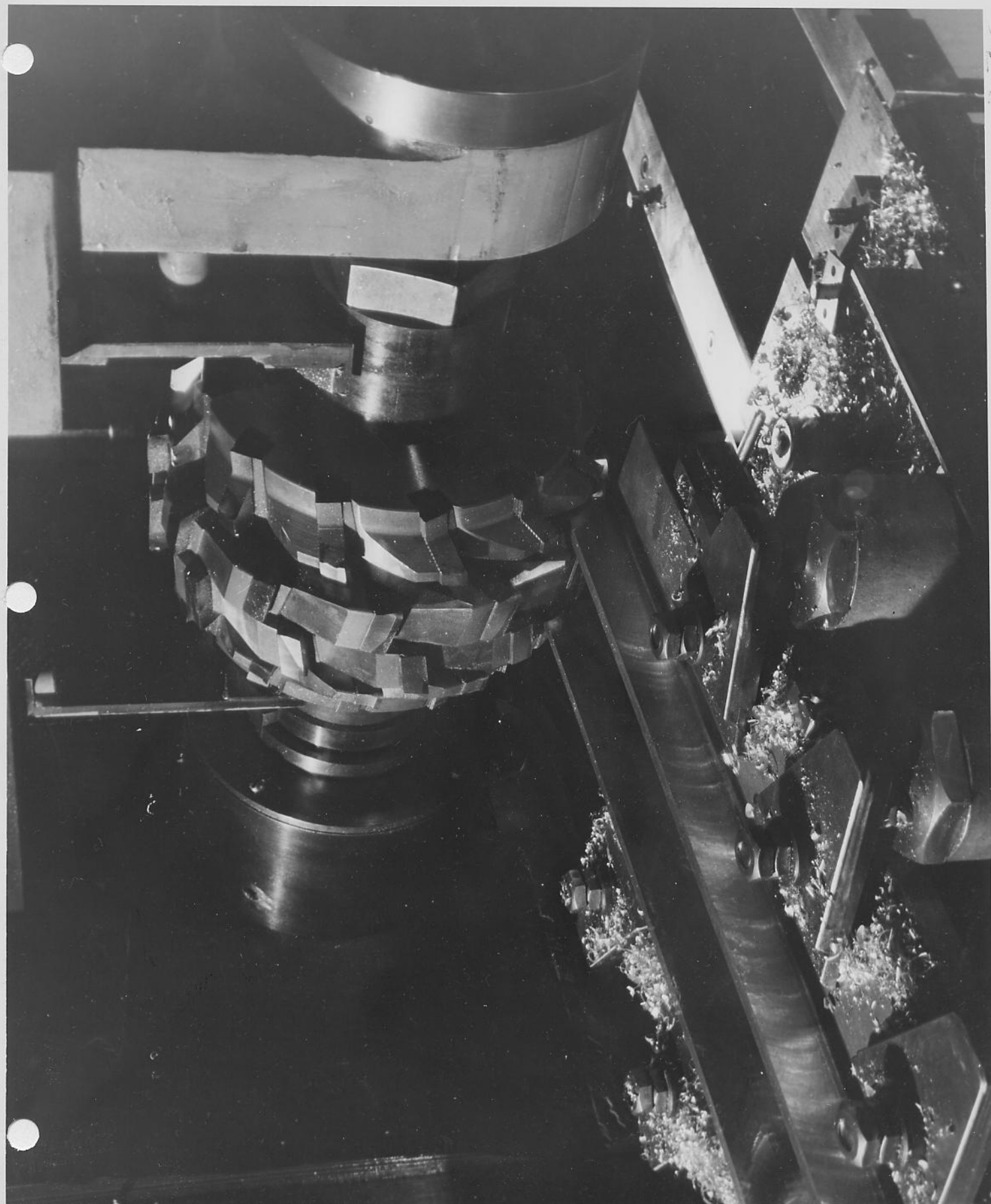


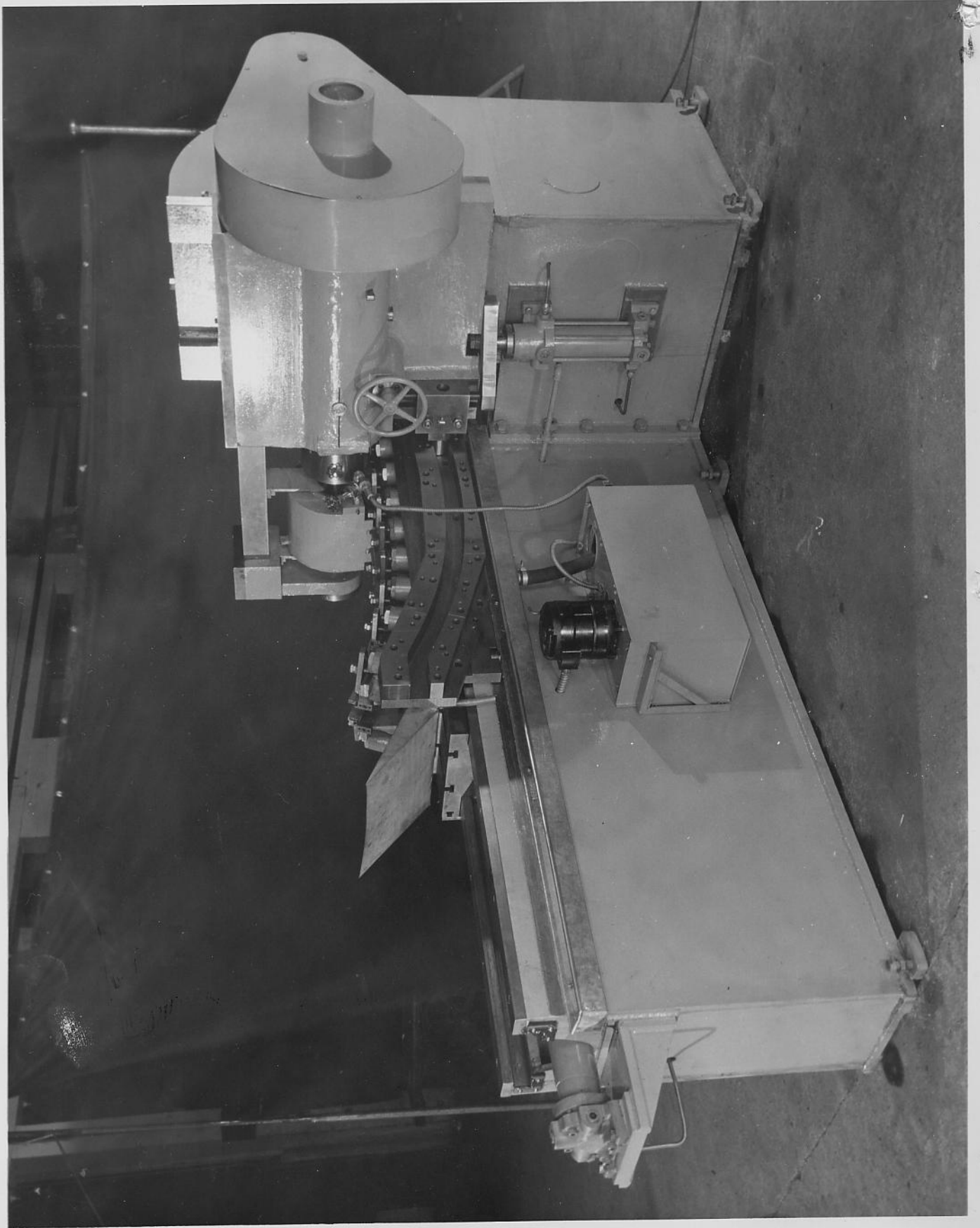
B-24 Wing Tooling Jig

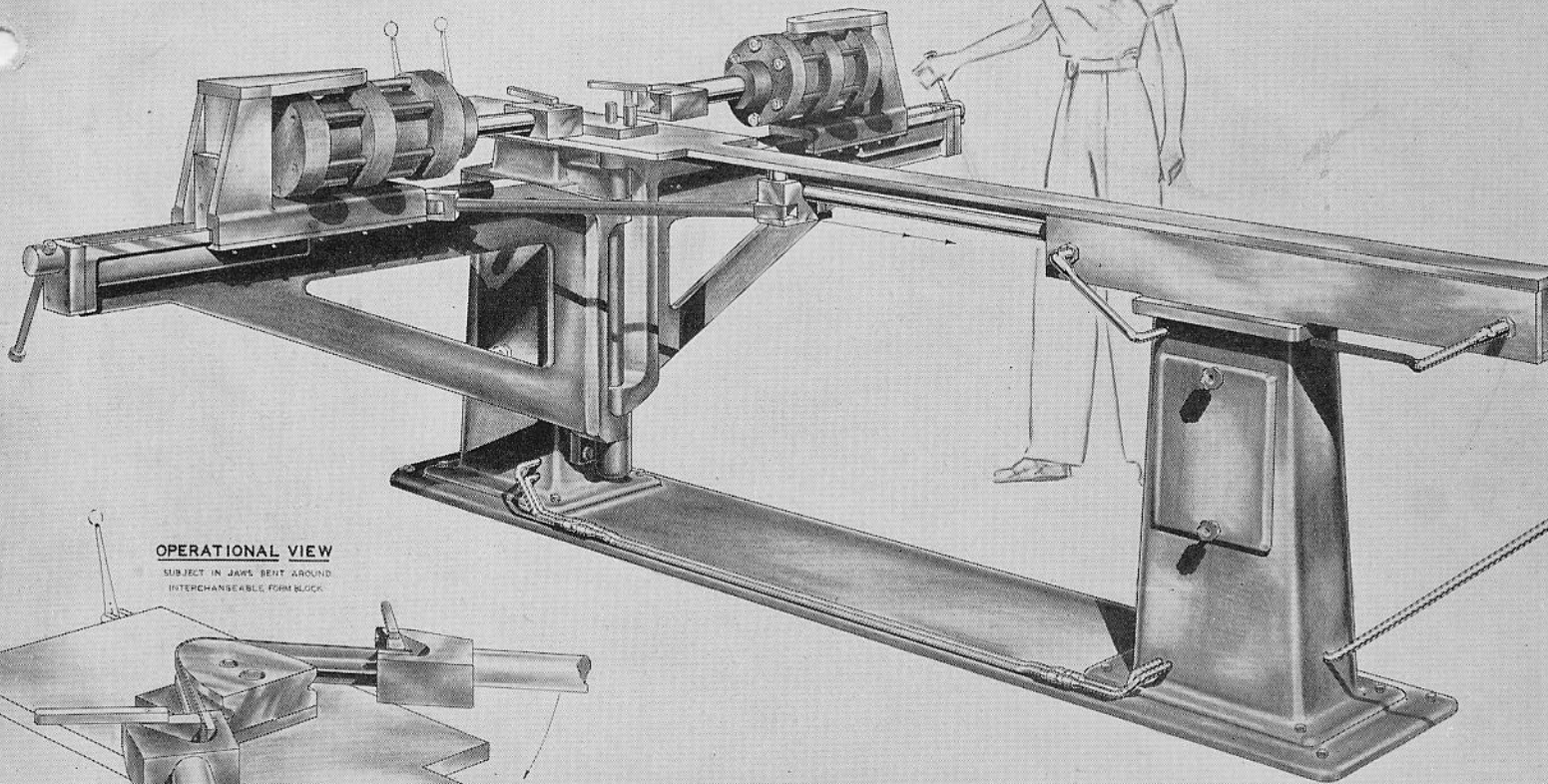


B-24 Wing Tooling Jig (close-up)









OPERATIONAL VIEW

SUBJECT IN JAWS BENT AROUND
INTERCHANGEABLE FORM BLOCK

S.O. 2356

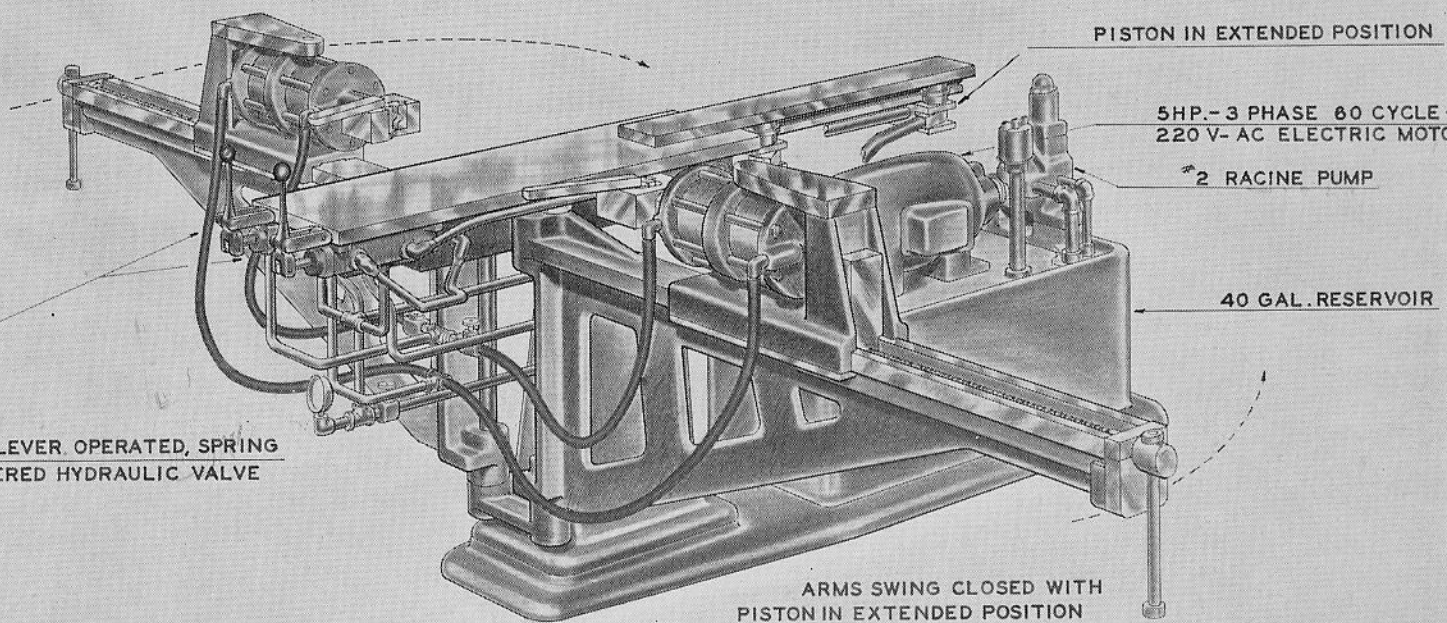
STRETCH FORMING MACHINE

PERSPECTIVE DRAWING

ALLEN TOOL & MFG. CO.

SPRINGFIELD, OHIO 12-28-43 L. GLAZIER

for formation of B-24 wing



PISTON IN EXTENDED POSITION

5HP.-3 PHASE 60 CYCLE
220 V-AC ELECTRIC MOTOR

#2 RACINE PUMP

40 GAL. RESERVOIR

ARMS SWING CLOSED WITH
PISTON IN EXTENDED POSITION

2- $\frac{3}{4}$ " 4-WAY, LEVER OPERATED, SPRING
CENTERED HYDRAULIC VALVE

STRETCH FORMING MACHINE

S.O. 2561

ALLEN TOOL & MFG. CO.

SPRINGFIELD, OHIO, 12-7-43
L. GLAZIER

B-24 Wing Supports for Shipping

